Takara standard





Takara HORO





Brand Identity

品牌識別

Elevating Everyday Life with Superior Quality and Sophistication.

提供更高品質、更加精緻的生活

The refined and high-quality lifestyle envisioned by Takara Standard is one that is comfortable and beautiful.

The standards of "comfort" and "beauty" differ from person to person.

Even for the same individual, these standards change depending on their environment and life stage.

Amid these ever-evolving lifestyles, we leverage the strength and beauty of HORO to provide the best solutions tailored to each moment.

Only HORO can achieve this higher level of quality.

Only HORO can create a new future.

We believe in the HORO material, evolving everyday life for the better.

Takara standard認為,所謂更高品質、更加精緻的生活, 是指舒適、整潔的生活。

每個人對於「舒適」和「整潔」都有各自的定義。 即使同一個人在不同的環境和人生階段內,也會有不同的標準。 儘管生活瞬息萬變、豐富多樣, 我們將始終如一,利用強度與美感兼具的琺瑯, 為顧客提供每個時期所需的最佳解決方案。

只有琺瑯才能實現的更高品質。 只有琺瑯才能創造的全新未來。 我們堅信可以透過琺瑯進一步提升生活品質。

Produced with high-grade enamel. Always clean and durable.

高品位琺瑯、經久耐用、歷久彌新、永保美觀!



ONE AND ONLY TECHNOLOGY 獨一無二的技術

Takara HORO

ORIGINALITY IN DESIGN 獨創設計

RESISTANT MATERIAL 高耐性的材料

Dirt resistance 耐髒污

As dirt does not seep into enamel, it is easy to clean. Oil stains around the kitchen can be wiped off quickly with a damp cloth. Seasoning or cleaners adhered to the surface will not cause discoloration or deterioration.

由於髒污不會滲入,因而保養簡便。廚房內的油污,清水便可輕輕鬆鬆擦 拭去除。即使沾附上調味料和洗滌劑,也不必擔心變色、變質。

High-grade enamel is resistant to high temperatures in a place around a stove that is prone to becoming hot. Even if a fire is brought close, the surface is just soiled by soot without discoloration or deterioration.

高品位琺瑯亦適用於高溫環境的爐具周圍。即使被火燒灼,也僅僅留下煙 塵,不會變色、變形。

Heat resistance

Resistant to scratches and impacts 耐刮擦、抗衝擊

It is resistant to chip or peel off, so it can be used safely for a long time even if a pan or other cooking utensil hits it.



即使鍋具等炊具碰撞,也不易損壞(不易剝落),可長期安心使用。

Safe material 安心的材質

No harmful substances such as formaldehyde that causes sick house syndrome are released. Everyone in the family can spend their time in the kitchen healthily.

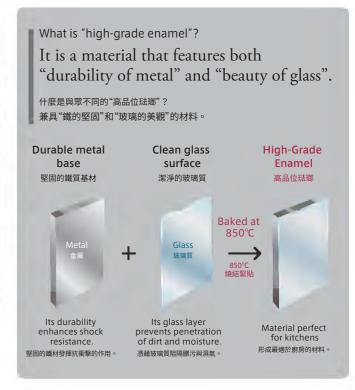


不會產生可能導致病態建築症候群的甲醛等有害物質,創造確保家人健康 生活的廚房空間

The inside/outside of the kitchen cabinet are made of high-grade enamel.

廚具內外均使用高品位琺瑯







It can store sufficient kitchen utensils and also is easy to access, allowing for efficient cooking.

"不僅容量大,而且易於取放。烹飪時的操作變得更加順手。"

Enamel Inner Tray 琺瑯製內托盤

It is convenient that even wet bowls and colanders can be stored.

碗盆濾籃濕著便可歸位,非常方便。



Front Pocket 水槽前收納盒

Perfect place to store peelers, rubber bands, and other small utensils also can fit neatly into it.

這裡非常便利。最適於削皮器及橡皮筋等小物件的完美收納區!



Hidden Enameled Compartment 門後琺瑯刀架收納盒

By opening a little, a food wrapping film etc. can be taken out of it.

保鮮膜等只需稍稍拉開抽屜便可取出。



Enamel Inner Case 琺瑯製雙層刀叉盤

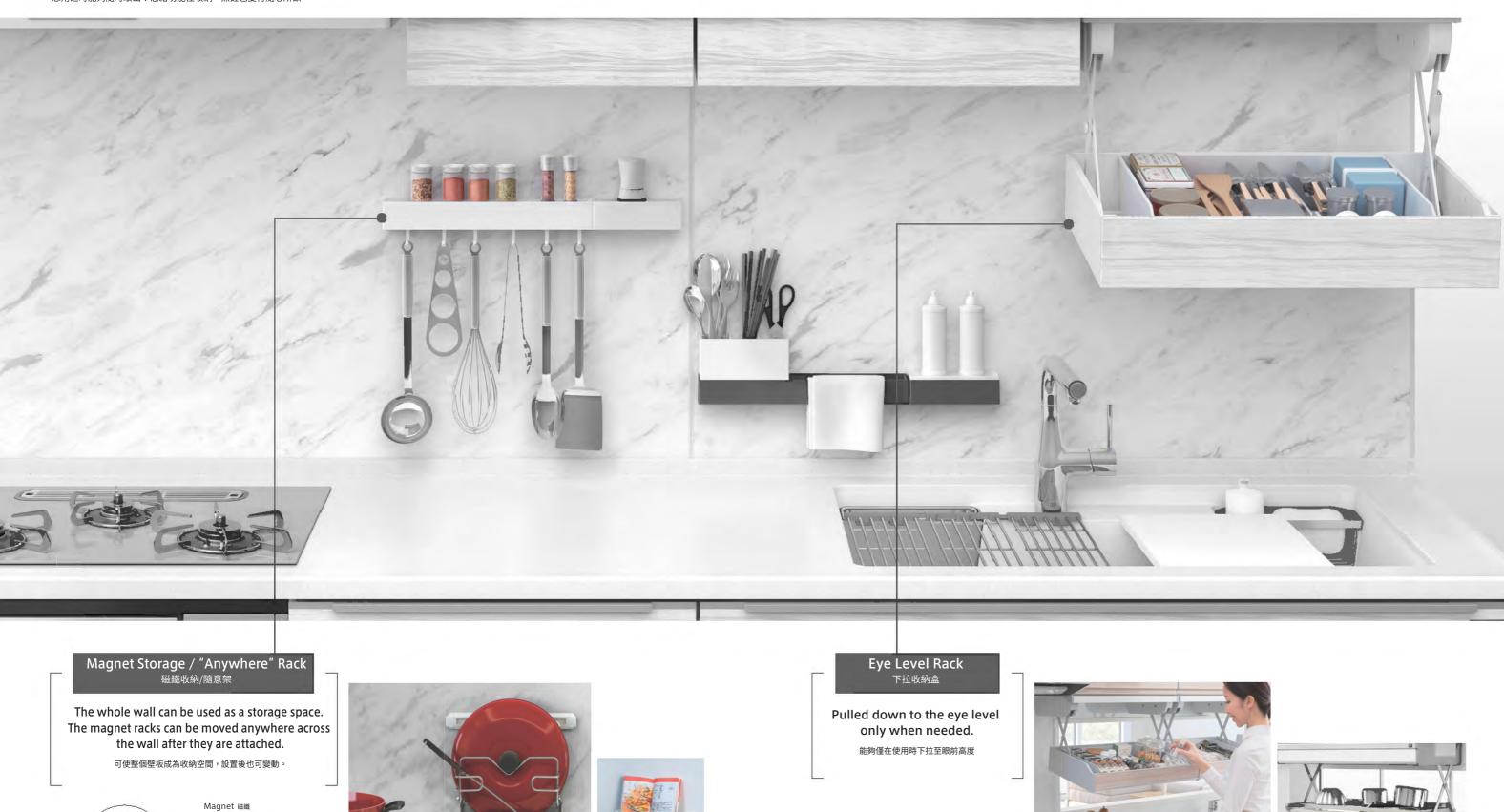
The enameled inside simplifies cleaning.
Removable and washable.

琺瑯製成,保養簡便。可拆下清洗。



Easy to access when needed The functional storage system allows for quick cooking.

想用之時能夠隨時取出!憑藉功能性收納,烹飪也變得隨心所欲。



nα

Attaches firmly

固定在壁板上

The combination of magnets and suckers allows firm attachment to the wall. Even a heavy pot lid can also be held securely. 憑藉磁鐵與吸盤的雙重力量,固定在壁板上。即便是較重的鍋蓋,也不會掉落。

Eye Level Rack Drain Type





When I stand here in the kitchen, I get inspired.

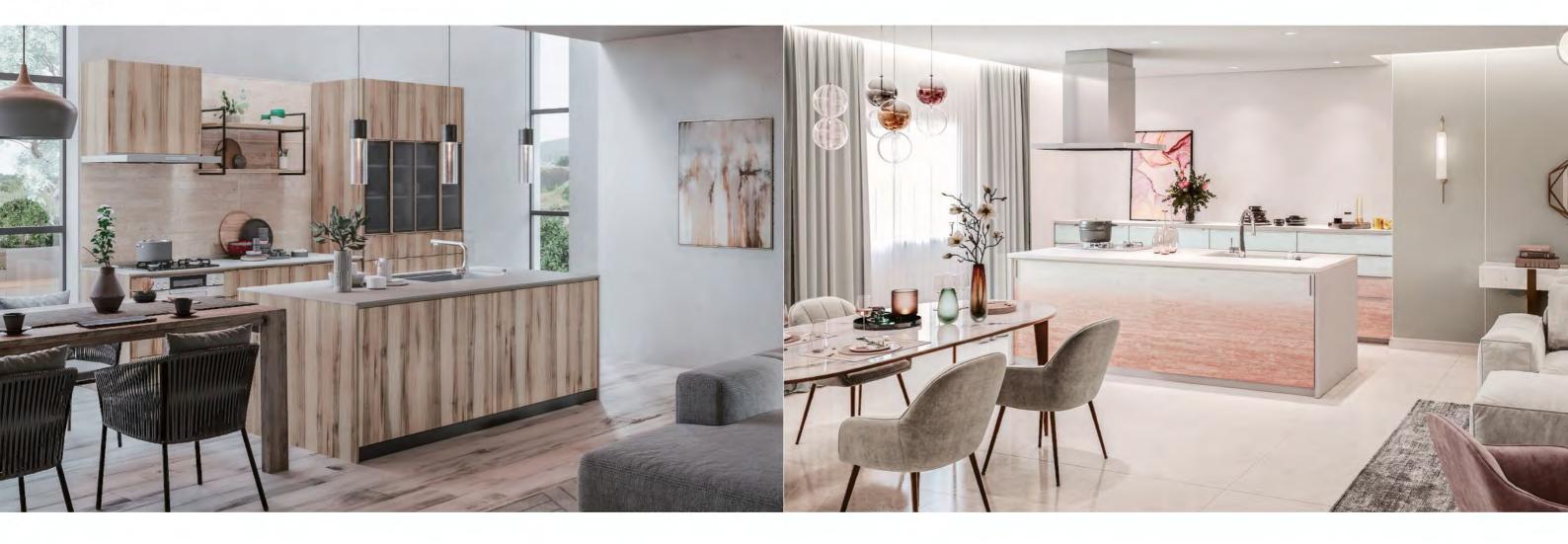
Ideas come to me one after another, and I feel exicited.

Equipped with only features of genuine worth, the kitchen is perfect for me.

站在這裡,靈威獲得啟發。
思路不斷湧現,心靈躍動。
這就是屬於我"真正得心應手的廚房"。







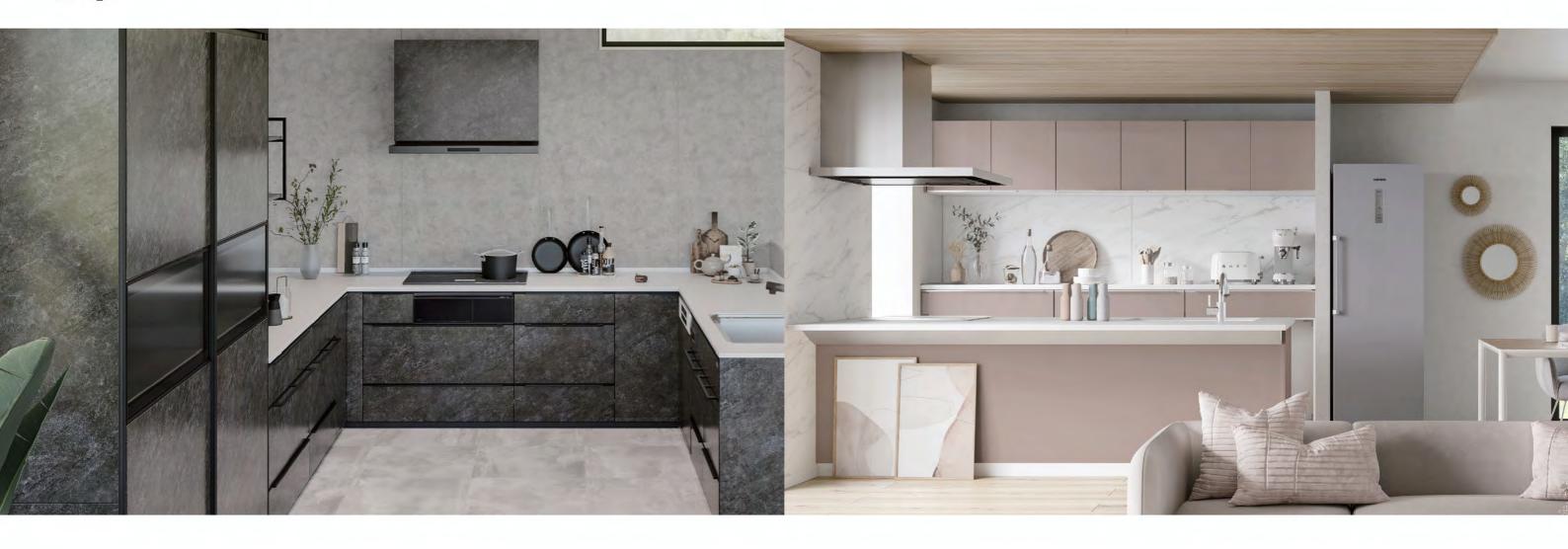


Door color:GRAYISH MARRONNIER - 櫥櫃門顏色:GRAYISH MARRONNIER

Door color:STONE ROSE 櫥櫃門顏色:STONE ROSE



ELEMURE







Door color:VINTAGE IRON 櫥櫃門顏色:VINTAGE IRON



18

Door color:BEIGE 櫥櫃門顏色:BEIGE

Treasia



使內心更加滿足而平靜,全家共同成長——

這就是我"在生活中追求的廚房"。

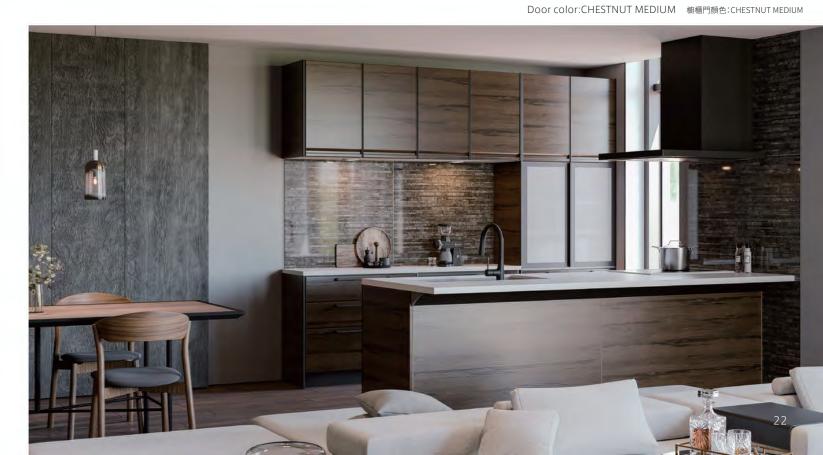
Treasia







Door color:GREIGE ASH 櫥櫃門顏色:GREIGE ASH



€ Edel





Door color:BEIGE 櫥櫃門顏色:BEIGE



Door color: DARK BLUE 櫥櫃門顏色: DARK BLUE

Color Variations 門板顏色選擇

○LEMURE < All 31 colors > < 31 色可選>

Enamel System Kitchen 琺瑯系統廚房

group1 < All 18 colors > < 18 色可選>







L1S:SPALTED BEECH



LJT:FEATHER TOCHI















L1W:WHITE PORCELAIN

LJS:BROWN SILK

L1T:GRAYISH MARRONNIER

























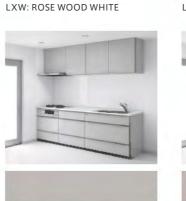


LCV: SILKY WOOD BEIGE

group2 < All 9 colors > < 9 色可選>



LCT: SILKY WOOD GREGE



LMF:MATTE WHITE GRAY

Rail handle 導軌拉手

SILVER



BLACK







BRONZE



SILVER





BRONZE



BLACK

○Treasia < All 18 colors > < 18 色可選>

Enamel System Kitchen 琺瑯系統廚房

<All 11 colors> < 11 色可選>



VVF: STUCCO GRAY



VTG: CONCRETE GRAY



VZW: WHITE ASH



VZV: GREIGE ASH



VWW: WALNUT WHITE



VWV: WALNUT GRAIGE



VIU: CHESTNUT MEDIUM



VNF: FLOWSTONE GRAY



VNI: FLOWSTONE TERRA COTTA



VMF: MATTE WHITE GRAY



VMT: MATTE BEIGE



<All 7 colors> < 7 色可選>



VSI: FLORAL IVORY



VSF: LIGHT GRAY



VST: BEIGE



VSD: LIGHT PINK



VSJ: BLUE GREEN



VSQ: BLACK

Door handles 把手

Two types of door handles are available: one is an easy-to-grip, rail-type door handle, and the other is a door handle capable of gripping tightly for opening or closing the door easily. The door handle color is silver or black, the same as the door's side-molding color.

可提供 2 種把手,一種為便於手拉動的隱藏式把手,另一種是能夠牢牢握 住開閉的橫桿把手。配合門框顏色,把手的顏色可選擇銀色或黑色。



Rail-type door handle 隱藏式把手



横桿式把手

Colors of door molding/handles

櫥櫃門框・把手顏色

Door molding/handles are available in silver or black. 櫥櫃門框及把手顏色可選擇銀色或黑色。



Silver 銀色



Black 黑色

● Edel < All 7 colors > < 7 色可選>

Enamel System Kitchen 琺瑯系統廚房



ESW: WHITE



ESI: FLORAL IVORY





ESF: LIGHT GRAY



ESD: LIGHT PINK



ESN: DARK BLUE



ESB: BROWN



Cloisonné door handles are simple in design and easy-to-use. The large drawers can be pulled out easily due to the easy-to-grip handles.

簡潔的櫥櫃門設計,搭配易於使用的景泰藍把手。

VSW: WHITE

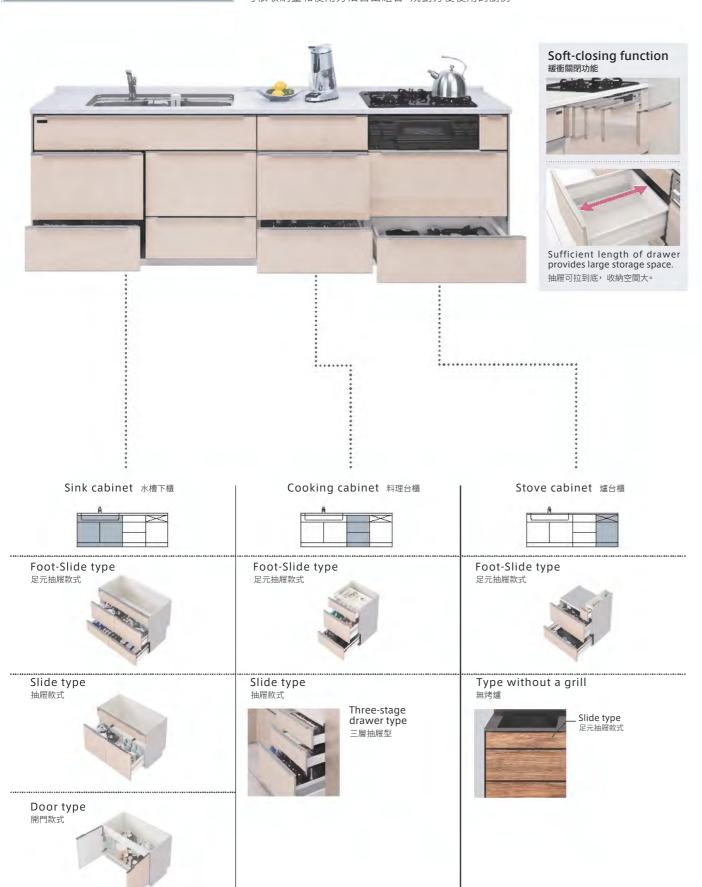
Enameled Cabinet **珐瑯櫃體**

OLEMURE

Select the units you prefer 可自由挑選的櫃體

Choose from a number of easy-to-use components, combined to suit your storage needs and activities.

可依收納量和使用方法自由組合,規劃方便使用的廚房。



Select the right height

Select one of four levels, to suit your own height needs.

Having the right work surfaces for your height makes long meal prep times easier.

根據身高不同,有四種廚房高度可供選擇。 配合身高的高度,可讓長時間的料理工作更加輕鬆。



Work top is not included. The type of height 86cm is only available for LEMURE. 86cm僅對應LEMURE

Select door handles 可選把手

The handles come in two types: rail handle and pull handle. These handles are excellent in usability and designability. 分為導軌拉手和手柄拉手2種。使用非常方便,並且設計極為美觀。

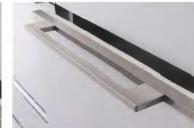


Rail handle The simple and beautiful form blends in with the design.

The straight line enhances the door design.

(中國編門給計画加配目的直線採寸

融入設計的簡潔而美觀的樣式



導軌拉手 Pull handle

使櫥櫃門設計更加醒目的直線樣式

L-Shape Corner Cabinet (with 65cm depth) L型轉角櫃(深度65cm型)

90cm width 寬90cm





Rotary shelves enable to access easily, offering abundant storage capacity. 容易存取的旋轉櫃 收納量也很豐富。



Wagon type

To make full use of the corner space of kitchen, a corner cabinet and a triangle rotary shelve are equipped. These units provide excessive space to store.

充分使用廚房角落部分的轉角櫃。也附有三角旋轉架,可

105cm width 寬105cm





採用上層為拉籃,下層為旋轉板。

Option 選話



Cabinet with Ladle/ **Bottle Rack** 瓶罐收納櫃 Width:15cm 寬15cm

OLEMURE

■ Available as standard 標準配備

Enameled Compartment



The inside of the box is also enameled. This allows for the use of magnet-type partitions.

甲板內側也為 可以用磁鐵自 己製作配件。

Come as standard with sink cabinet Not available with door-type cabinets. ※水槽下櫃裡有設置一處標準配備。

Side cover for drawer



* The side cover may not be attached depending on the types and conditions of cabinets.

※根據櫃體裝設狀況,有些抽屜無法設置。

Enamel rack



The enamel rack is only attached to the inside of drawer equipped under the dishwasher of Foot Slide type.

※可對應水槽下可裝設洗碗機的足元抽屜款式。

有效活用空間,大幅增加收納容量。與抽屜連結,可平順開關。

along with the drawer.

Enamel tray



Effective use of kitchen's empty space allows

for increasing its storage capacity drastically. The enamel tray moves in and out quickly



for Door type. The enamel tray is standard-equipped with Slide type ※開門櫃無法對應。 ※抽屜櫃為標準配備。

Hidden enameled box

Available for the cooking and stove cabinets. 包括料理台櫃用、爐台櫃用。

Door backside HS□N

櫥門內側 HS□N *The width size goes in \square .

※□內為橫實尺寸。

■Width: 90 cm ■横寛:90cm ■ Width: 50 CIII ■ 横寬: 75 Cm ■ 横寬: 75 Cm ■ 横寬: 60 Cm ■ 横寬: 45 Cm ■ Width: 45 Cm ■ 横寬: 30 cm



Suitable for storing plastic wraps and seasoning containers 收納保鮮膜類及調



rying pans and pot lids can be stored. 收納平底鍋及鍋蓋。

Cabinets in black color

The kitchen cabinets are now available in black in addition to white. Choosing black provides a sense of uniformity when coordinated with dark colors. 廚房櫥櫃除白色外,也對應黑色。使深色搭配也具有統一感。



*The color of the back plate is gray.
*Some components within drawers and cabinets are white enamel. which provides a feeling of cleanliness.

* Both black and white cabinets can be combined with all of the door colors.

※背板部為灰色。 ※抽屜及櫥架內部等部分部件為具有清

潔感的白色琺瑯。

※黑色櫥櫃、白色櫥櫃均可與全部櫥櫃



Peripheral storage (tall unit, counter unit, and electric appliance storage unit) 周邊收納 (高櫃單元、低櫃單 元、家電收納單元)



Wall cabinet 吊櫃



Panel between wall cabinet and the stove cabinet for the face-to-face multi-storage kitchen / Storage drawer front panel 多功能收納對面爐台前面板•收納部

Additionally, the following units are available in black: Electric outlet (on the kitchen and dining sides) Touchless lighting under wall cabinet Electric lifting wall cabinet (dish-drying Steam exhaust unit, etc.

插座(廚房側、餐廳側)、 吊櫃下非接觸昭田、

電動升降吊櫃(烘乾類型)、 蒸汽排放單元等 對應黑色。

Front Pocket

* Available with LEMURE series only. ※僅對應LEMURE。





Fall prevention cover



To prevent stacked stored items from falling out in the back when the drawer is opened or closed, the fall prevention cover can be attached to the back plate of the drawer.

開關抽屜時,為了防止堆放的收納物品掉落,可在抽 屜背板上安裝防止掉落護板。

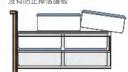
* Not attachable to the sink and stove cabinets ※水槽下櫃、爐台櫃不可設置。

■Width: 90 cm ■横寬:90cm

■Width: 30 cm

■ Width: 75 cm
■ Width: 60 cm
■ Width: 45 cm
■ Width: 30 cm
■ Width: 30 cm

Without fall prevention cover 沒有防止掉落護板



If the drawer is pulled out hard, stored items will fall out in the back. 如果拉動抽屜用力過大,收納物品

With fall prevention cover 有防止掉落護板



stored items inside the drawer

Drainage cabinet type

The following three types of specifications are

可從下列3種規格中進行選擇。

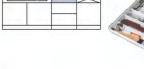
瀝水架類型

因為有防止掉落護板,所以收納物

■ Option 選配

Enamel inner case 琺瑯製雙層刀叉盤







The enamel inner case allows for organizing small items easily. 琺瑯材質的櫃內收納盒可放小物品。



enamel inner case freely.

收納盒有磁鐵的分隔架,可

Enamel inner slide



*The enamel inner slide is equipped in combination with the enamel inner case. ※與琺瑯製雙層刀叉盤成套設置。



Width:60cm 寬60cm Width:45cm 實45cm Width:30cm 寬30cm



One drawer is enough 抽屜本體收納容量非常大。

Swing-up wall cabinet

■Height: 70 cm ■高度:70cm

Width: 90 cm ■Width: 150 cm ■Width: 165 cm ■横寬:165cm ■横寬:180cm

cabinet for L-shaped kitchen plan

※不可以與L型角部用吊櫃相鄰設置。

* Not installable adjacent to a corner wall

■Width: 75 cm

■Width: 90 cm

■Width: 180 cm



■構實:75cm

■横寛:90cm

With a single action, the so that you can see all the

只需一個動作,櫥門便整體上



•附帶薄型LED照明 (SMY-57LED) 規格 ・附帶薄型非接觸LED照明(KLD-D080LW)規格

■構育:90cm

-Without lighting -With thin LED lighting (SMY-57LED) -With thin touchless LED lighting (KLD-D080LW) •無照明規格

■Height: 70 cm ■高度:70cm ■Width: 75 cm ■横寛:75cm ■Width: 90 cm

Treasia

■ Available as standard 標準配備

Hidden Enameled Compartment





* Come as standard with sink cabinets under-sink dishwasher cabinets.

The inside of the box is also enameled. This allows for the use of magnet-type

可以用磁鐵自 己製作配件。

※水槽下櫃有設置一處標準配備。 ※水槽下可裝設洗碗機款式之寬90cm的水槽下櫃無法對應。

■ Option 選配

Enamel tray





Effective use of kitchen's empty space allows for increasing its storage capacity drastically. The enamel tray moves in and out quickly along with the drawer

有效活用空間,大幅增加收納容量。與抽屜連結,可平順開關。

OLEMURE & Treasia

■ Option 選配

"Enamel Clean" area

The trash can be placed under the sink and enables smooth disposal of food scraps from cooking without water dripping from them.

對於烹飪過程中產生的廚餘垃圾,因可在水槽下設置垃圾箱,也可非常方便地進行處理,水不會 滴落到地板上。



L-shaped kitchen corner wall cabinet

The corner wall cabinet consists of two parts: a long one and a short one. This eliminates dead space for storage.

L型角部用吊櫃採用長邊與短邊 2 分割形狀。收納時不留多餘空間。



BLACK



Wall cabinet with enamel bottom cover

The wall cabinets allow you to choose enamel bottom covers that protect the cabinets from steam and heat during cooking. The enamel cover is easy to clean and stays clean. 吊櫃底面可選擇在烹飪過程中能夠保護吊櫃主體不受水蒸氣及熱量影響的琺瑯護板。

Peripheral wall cabinet

■Height: 70 cm ■高度:70cm

■Height: 50 cm ■高度:50cm

周邊吊櫃



Available for standard and glass doors. 對應標準櫥門、玻璃櫥門。



Kitchen wall cabinet 廚房吊櫃

■Width: 30 cm

■Height: 70 cm ■高度:70cm ■Height: 60 cm ■高度: 50cm
■Height: 50 cm

■Width: 90 cm ■Width: 75 cm ■横寬: 75 cm ■Width: 120 cm ■横寬:120cm ■Width: 75 cm ■Width: 60 cm ■Width: 45 cm

The color will be the same as the kitchen cabinet. 與櫥櫃顏色聯動。



◎Common to all series 全系列共用

L-Shape Corner Cabinet (with 65cm depth) L型轉角櫃(深度65cm型)

■ Available as standard 標準配備

90cm width 寬90cm





Rotary shelves enable easy access, offering abundant storage capacitý. 旋轉櫃所以容易取出,收納量也很豐富

'Edel has different specifications. ※Edel的規格不同。

105cm width 寬105cm





Edel has different

A slide cage is mounted in the upper space and a rotary shelf in the lower space. 採用上層為拉籃,下層為旋轉板。

specifications. ※Edel的規格不同。

■ Option 選配

Foot-Slide type (with swing-out slide basket) 足元抽屜款 (附拉籃)





Available series:Treasia

Large cabinets for Cooking and Stove cabinets (Foot-Slide types)



Sufficient length and space 確保有寬廣的抽屜空間 Available series: Treasia 對應系列: Treasia

Cabinet with Ladle/ **Bottle Rack** 烹飪用具、瓶子收納櫃



Available series: All series

Oven cabinet (Slide type) 爐台櫃抽屜型



Available series: Edel 對應系列: Edel

Two-stage Slide type with a small inner drawer inside the drawer 付櫃內抽屜兩層抽屜櫃



Available series: Edel 對應系列: Edel Available for Edel with soft-closing function ※對應緩衝關閉規格

Open Shelf type ^{開放式置物架類型}







Color Variations 顏色種類







Tightly fitted, the adjustment fillers eliminate gaps between cabinets and walls.

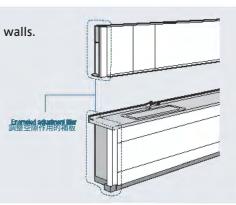
Width adjustment filler 消除牆壁與櫃體的縫隙,恰好符合尺寸。

尺寸調整用補板

Enameled adjustment filler fills in the spaces of base cubinets or wall cabinets. This filler makes it possible to adjust kitchen width in accordance with customer's kitchen room size. Available width size is from 2cm to 14cm by 1cm.

調整上下櫃體與牆壁之間空隙作用的補板。補板寬度以 2cm~14cm 為限、以每 1cm 為單位可做調整 ; 15cm 以上可使用拉籃櫃。使櫥櫃轉角不留縫隙,是為了防止小蟲子和灰塵侵入、進而保持櫥櫃乾淨、衛生。

Adjustment Wer is not wailable for long type well calcuts.
* 超長型的上櫃沒有對應的補板。



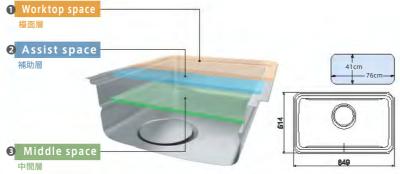
Stainless Steel Sink 水槽 (sus304)

■ Utility Sink E type 機能型 E 水槽

Three-level sinks make washing, cooking, and tidying-up easier 三層式水槽使「清洗、烹調、收拾」得心應手。

* Not available with 60cm depth cabinets. ※深度60cm型無法對應。









Placing the chopping board makes it easy to cut hard vegetables by applying more force on them.

放置砧板在這個高度的話,切較 硬的蔬菜時會比較容易出力。



Rinse boiled pasta right into the sink No. worries about stains. Kitchen work stays neat and clean.

傾倒煮義大麵等的熱水時,不用 擔心弄髒水槽,非常乾淨。

Three levels with different characteristics make various tasks more comfortable. 利用特徵不同的三個空間,使各式各樣的烹調更輕鬆。

• Increased work space 擴大做菜空間

Worktop space 檯面層 ■ Option 選配



SK Drainage Board USE SK瀝水盤USE

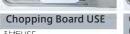
SK Drainage Board USE (Available with "vibra tion finish")

耐刮痕加工 SK瀝水盤USE(V)

Improved work efficiency

Assist space 補助層 ■ Option 選配





Chopping board USE-H (synthetic rubber)

> 砧板USE-H(合成塑膠材料) The impact of the knife blade is soft, dry quickly, and hygienic 不只與刀刃有很好的接觸而且容易乾燥







Drainage Rack USE

A foldable and compact drainage net for drying a large dish and not easily 用於尺寸大的碟子和鍋。折疊後



9 Efficient use of middle space

Middle space 中間層

■ Option 選配



Middle-Space Drainage Board USE 間瀝水盤USE

Middle-Space Cooking Board USE

The boards with "vibration finish" have (V) at the end of . ※耐刮痕加工品會在品號尾碼加上(V)。

Able to install in assist space and middle space 可設置在輔助層與中間層







The installed dispenser will not interfere with the sliding of the plate.

中層的附屬配件即便移動上層,配 5也不會發生碰撞

Other options 其他選配





SK Board Stand



Water Stopper



Water Stopper

Stainless Steel Sink 不鏽鋼水槽

Raku-L sink 樂L水槽





標準配備

Garbage Pocket SGN

立圾筐SGN



■ Optional accessories for User-Friendly L Sinks 「樂L水槽專用潠配」

砧板架SGN

控水網SGN The drainage board can be placed upside down. This allows you to put a choppir board on it, thus expanding the 翻過控水架,上面可擱置砧板,擴大操作空間

Drainage Board SGN

1) You CAN customize the sink the way you want it. ① 可隨心所欲搭配使用!

A small-item holder or other accessories can be hooked to the L-shaped bar 可將雜物架等掛在L型桿的任意位置。





2 You CAN wash even a large frying pan with ease. ② 較大的平底鍋也可輕鬆清洗!

Even a 28cm-long frying pan can be placed straight inside

縱寬可容納28cm的平底鍋直接放置





3 With the L-shaped bar, you can EASE your dish washing routine. ③ L 型桿使家務事變得輕鬆♪

The small-item holder can slide aside, allowing you to clean the sink easily. The L-shaped bar is detachable and easy to clean. 可改變雜物架的位置,輕鬆地進行清洗♪L型桿可取下,方便進行清洗保養。



Drainage Net

SGN

4 You CAN keep the sink clean.

④ 保持清潔



The sink has a bottom slope toward the drain hole to reduce backflow of waste water.

水槽內側高低差的设计使得



with the sink, thus making cleaning easy. 排水口沒有接縫,保養輕鬆簡單♪

Y Sink Y水槽

By positioning the garbage pocket above the drain hole you can keep waste water from spreading in the sink.

若將垃圾筐設置在排水口上方, 則污水不會四處流淌。

Z Sink Z水槽

ZS Sink

ZS水槽





* Use a chopping board in combination

with a drainage board.

《砧板詰與瀝水線搭配使用

(stainless steel)

Drainage Board ZT





■ Y-sink options 專用選配













■ ZM-sink/ZS-sink options 専用選配 7M Sink ZM水槽



(stainless steel)

Chopping Board Z



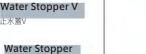
Options available with Z, ZM and ZS sinks Z·ZM·ZS共通選配



Stand Z(B)



Drainage Rack ZS



Enameled Kitchen Panel 珠瑚廚房壁板

Enamel is the most suitable material for kitchen equipment. 琺瑯是廚房設備最理想的材質





The base of the Kitchen Panel is made of metal and magnets can be attached. 底材為金屬,可使用磁鐵附件。

Varios kinds of small magnet items convenient to be attached to the high-grade porcelain enamel are available. 在此為您準備了各式各樣的便利磁吸小物,可以吸附在高品質的琺瑯上。

◎Benefit 特點



The hard and smooth surface allows smear to be quickly wiped off, thus ensuring everlasting cleanliness.

表面堅硬平滑可輕易擦拭髒污,清潔容易。



It is resistant to scratch, so you can easily clean a stubborn dirt by scrubbing it with a

耐刮擦,放心刷洗。即使是頑固污瀆,也能用刷子輕鬆清潔, 維護便捷省心。



Enamel does not fade or change in color even if exposed to high temperatures. 即使經受高溫,琺瑯也不會褪色或變色。

◎Enameled Clean Kitchen Panel (Type P) 琺瑯清潔廚房面板[P類型]





◎Enameled Clean Kitchen Panel (simple-color Type P) 琺瑯清潔廚房面板[單色P類型]



◎Enameled Clean Kitchen Panel (Type HD) 珐瑯清潔廚房面板[HD類型]

Wood grain 木紋模様







QKW: ELM WHITE

QKV: ELM NATURAL

QOU: BROWN ASH

Marble・Stone pattern 大理石調・石目調







QPQ: CEPPO STONE DARK



IRQ: LUNA DARK GRAY



IDW: DRAMATIC WHITE

Concrete 水泥

IUV: SWEDISH BEIGE





Art 藝術







Sirocco fan (exhaust fan) 多葉片式風扇(排氣型)

Enamel Clean Range Hood 琺瑯清潔抽油煙機







可與櫥櫃門顏色(琺瑯)搭配。

VRAT type VRAT型



Takara's original products Takara 獨創

Able to coordinate the front panel color

with the (enamel) doors.

Hood part: black

可與櫥櫃門額色(琺瑯)搭配。

VRAT-■2AD L/R(V/K)

Supertriple guard 超級三重阻隔

Able to coordinate the front panel color with the (enamel) doors.

軟觸按鍵 soft-push switch LED light

Hood part

Color: silver 排煙置部

Operates in synch



VRAT-■2AD L/R(V/K)

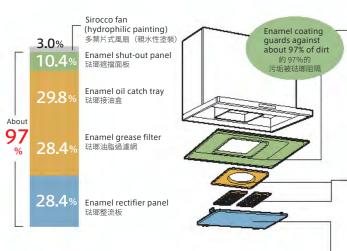
Enamel Clean Range Hood 琺瑯清潔抽油煙機

Components prone to stains are enameled. Easy to clean!

容易變髒的部分採用琺瑯,讓保養變得非常簡單!

Which components of the range hood are prone to oil stains? How prone is each such

抽油煙機容易粘附油污的部位及比例



The figures given above are based on our in-house testing: Calculations were made using the experimental data obtained by measuring the amount of oil collected from each component that requires cleaning

'The total amount of oil produced was about 140g. Of that total, there was about 75g of oil collected from the surfaces of components that cleaning. The percentages given above are based on 75g of oil.

本公司調查:根據不同保養部位油污採集實驗數據計算得出。 ※產生的約140g油污之中,需要對吸排油煙機進行保養的部分上粘附的約75g油污之中的比例。

39

Sirocco fan 多葉片式風扇

Hydrophilic and easy to clean dirt with water. Easily detachable with one touch!

採用以水即可去除油污的親水性風扇。 只需一按便可取下,操作簡便!





'If darkened, clean it with

※附著上黑斑之時,請用去污粉擦除。

Super Triple Guard 超級三重阻隔

Enamel grease filter / Enamel oil catch tray 琺瑯油脂過濾網・琺瑯接油盒

Enamel shut-out panel 琺瑯遮擋面板

Prevents dirt from

cloth when dirty.

潔淨如新。

getting inside. Cleanable with a damp

摭擋污垢雑 λ 内部。 即使

出現髒污,用水擦拭即可

washable easily in a

輕輕一按便可取下,可用

Enamel rectifier panel 琺瑯整流板

dishwasher.

Able to clean oil

a damp cloth.

stains by wiping with

油污也只需用水擦拭便



stubborn stains to be

因為是琺瑯, 頑固的污垢

也可用力擦拭清洗。

The corners are free of

彎角部也沒有縫隙, 形狀易於

wipe clean.

Designed to create an air easily. 產生空氣流動, 容易吸入油煙

*The photos, illustrations, and values shown above are for VRAS type. ※照片、插圖及數值等為 VRAS 型。

Kitchen Equipment 珠瑚整體廚具 廚房配件



Towel Hanger 毛巾架



MGSK毛巾架S(■) (150×60×50mm) Maximum load: 500g

最大載重:500g



MGSK毛巾架L(■) (350×60×50mm) Maximum load: 500g 最大載重:500g

■ Multi-Rack +Towel Hanger

MGAK Small Utensil Tray Rack 15S (W) + MGSK Towel Hanger L (**=**) MGAK小物收納架15S(W)+MGSK毛巾架L(■) (350×60×120m) Maximum load: 1.5kg 最大載重:1.5kg

■ Small Utensil Rack S +Hook + Towel Hanger \物收納架S+掛約+毛巾架

MGAK Small Utensil Tray 15S (W) + MGAK Hook S (W) + MGSK Towel Hanger L (■)

MGAK小物收納架15S(W)+MGAK掛鉤S(W)+MGSK毛巾架L(■) (350×60×80mm) Maximum load: 1.5kg 最大載重: 1.5kg

■ Multi-Rack +Hook + Towel Hanger 多用涂收納架+掛約+毛巾架



MGAK小物收納架15S(W)+MGAK掛鉤S(W)+MGSK毛巾架L(■) $(350 \times 60 \times 140 \text{mm})$ Maximum load: 1.5kg 最大載重:1.5kg

■ Swing towel hanger



MGSK伸縮毛巾架 (■) (195×37×36mm) Maximum load: 400g 最大載重: 400g



Small Utensil Rack 小物收納架



■ Small Utensil

+ MGSK Towel Hanger S (■) MGAK小物收納架15S(W)+ MGSK毛巾架S(■) $(150 \times 60 \times 55 \text{mm})$ Maximum load: 1kg

MGSK Small Utensil Rack (■) MGSK小物收納架(■) (150×95×55mm)

■ Small Utensil

Rack M

最大載重:1kg

Rack L

MGAK Small Utensil Tray 35S (W) +MGSK Towel Hanger L (■) MGAK小物收納架35S(W)-MGSK毛巾架L(■) (350×60×55mm) Maximum load: 1.5kg 最大載重:1.5kg

■ Small Utensil

■ Small Utensil Rack S+ Hook



(150×60×80mm) Maximum load: 1kg 最大載重:1kg

■ Small Utensil Rack L + Hook

MGSK小物掛約S(■)

MGSK/小物掛鉤I(■) (350×60×80mm) 最大載重:1.5kg

Multi-Rack 多用途收納架



MGSK小物收納架(■) (150×60×120mm)



最大載重:1kg

MGAK Hook S(W)

MGAK小物收納架(**■**)+ MGAK掛鉤S(W) (150×60×140mm) Maximum load: 1kg 最大載重:1kg

Multi-Holder 多用途掛架

■ Multi-Holder 多用途掛架

最大載重:1kg



MGSK多用途掛架(■) (150×95×75mm) Maximum load: 1kg 最大載重:1kg

■ Towel Hanger



MGSK抹布架(W) (265×20×160mm) Maximum load: 200g/pc 最大載重:平均一根 200g 最大載重:250g

■ Kitchen Paper Holder



MGSK餐巾紙架(W) (270×85×45mm) Maximum load: 250g

Available in two colors.

有兩種顏色可供選擇。



The color number is provided in the black box () at the end of each product number. Each product is available in two colors: CG (Charcoal Gray) and W (White)

※品號的■是顏色品號。分別有CG:暗灰色和W:白色,兩種顏色可供選擇。

"Mount Anywhere" Magnet Racks 隨意架

Ladle Holder



MGSK烹飪用具掛架(W) (255×39×30mm)

MGSK鍋蓋架(W) (255×142×222mm) Maximum load: 300g per hook Maximum load: 1.5kg 最大載重:掛鉤平均一個 300g 最大載重:1.5kg

■ Pot Lid Holder ■ Free Rack



MGSK任意架(W) (390×150×88mm) Maximum load: 1.5kg 最大載重:1.5kg

■ Recipe Stand



MGSK食譜架(W) (255×80×74mm) Maximum load: 1.5kg

■ Chopping Board Stand ■ Towel Hanger



MGSK砧板立架N(W) $(255 \times 75 \times 74 \text{mm})$ Maximum load: 1.8kg



MGSK Towel Hanger (W) MGSK上面抹布架(W)

(155×322×26mm)

抹布架(上面安裝款式)

(94×113×90mm) Maximum load: 200g/pc 最大載重:平均一根 200g

■ Spice Holder

調味料架

"Mount Anywhere" Magnet Rack | Deluxe Type 隨意架 | 豪華型

Aluminum type (SILVER) 鋁材質 (銀白色)



(290×111×71mm) Maximum load: 1.5kg 最大載重:1.5kg



Maximum load: 300g per hook 最大載重:掛鉤平均一個300g



(262×14×71mm) Maximum load: 200g/pc 最大載重:平均一根 200g

Aluminum type (WHITE) 鋁材質(白色)



 $(290\times111\times71\,\text{mm})$ Maximum load: 1.5kg 最大載重:1.5kg



(290×14×52mm) Maximum load: 300g per hook 最大載重:掛鉤平均一個300g



(262×14×71mm)

Maximum load: 200g/pc 最大載重:平均一根 2000

Eye Level Rack 下拉收納盒

System Lifting Rack "Eye Level Rack" 升降拉籃「下拉收納盒」

Eye Level Rack for LEMURE · Treasia LEMURE與Treasia專用下拉收納盒



For 30cm width	使用寬度為 30cm
For 45cm width	使用寬度為 45cm
For 60cm width	使用寬度為 60cm
For 75cm width	使用寬度為75cm

Maximum load:3kg (For75cm:4kg) ※最大載重為3kg (For75cm為4kg)

Eye Level Rack for Edel Edel專用下拉收納盒



使用寬度為45cm
使用寬度為60cm
使用寬度為75cm

^{*} Maximum load: 3kg (For75cm: 4kg) ※最大載重為3kg (For75cm為4kg)

Eye Level Rack for LEMURE · Treasia (L type) LEMURE與Treasia專用下拉收納盒(L型)



For 30cm width	使用寬度為 30cm
For 45cm width	使用寬度為 45cm
For 60cm width	使用寬度為60cm

^{*} Maximum load: 3kg ※最大載重為3kg

Eye Level Rack for Edel(L type) Edel專用下拉收納盒(L型)



「all utensils can be stored. 也可收納高度高的物品。	
For 30cm width	使用寬度為30cm
For 45cm width	使用寬度為45cг
For 60cm width	使用寬度為60억
Maximum load: 3kg	

[※]最大載重為3kg

Enameled Wall Panel

Enameled walls panels allow the interior to remain a beautiful and cozy living space for many years to come. 任何時候均保持美觀和樂趣的琺瑯内装壁板。

Emawall







Color Variations 門板顏色選擇

The color variations are available in all 27 colors. 27種顏色變化可供選擇。

Wood grain 木紋模樣



QSW: WALNUT IVORY



QOV: OAK NATURAL



QKW: ELM WHITE



QKV: ELM NATURAL



QOU: BROWN ASH



QKU: MOCHA WOOD



QKB: CHOCOLATE WOOD

Pearl / Solid 粉色模樣·素面

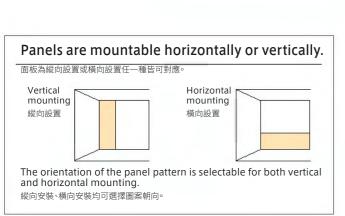


SW: WHITE





PW: PEARL WHITE



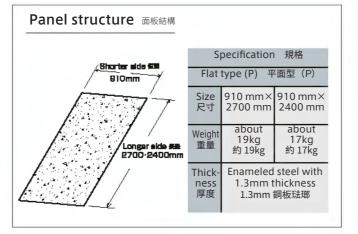
Direct Clear Process Direct Clear(簡潔)手法

Clearer images and bigger patterns can be used, thanks to the Direct Clear Process. Patterns are printed directly on the surfaces.

利用直接噴吹花紋的Direct Clear (簡潔)手法,實現高精確度的表現和大的圖案。



mage is printed directly onto the 從圖檔直接印刷至琺瑯。



Pearl / Solid 粉色模樣·素面



IDW:DRAMATIC WHITE*











IUV: SWEDISH BEIGE





IUG: SWEDISH GRAY





QPG: CEPPO STONE LIGHT



QPQ: CEPPO STONE DARK



IRQ: LUNA DARK GRAY

*Note: The orientation of the panel pattern remains the same whether the panel is mounted vertically or horizontally.

*面板不論是縱向安裝還是橫向安裝,圖案朝

Art 藝術



IMW: SNOW MOSAIC

QIA: TOY WOOD BLUE



IMI: MILKY MOSAIC





QIP: TOY WOOD PINK

IZG: BIANCO TERRAZZO

QCG: CONCRETE LIGHT

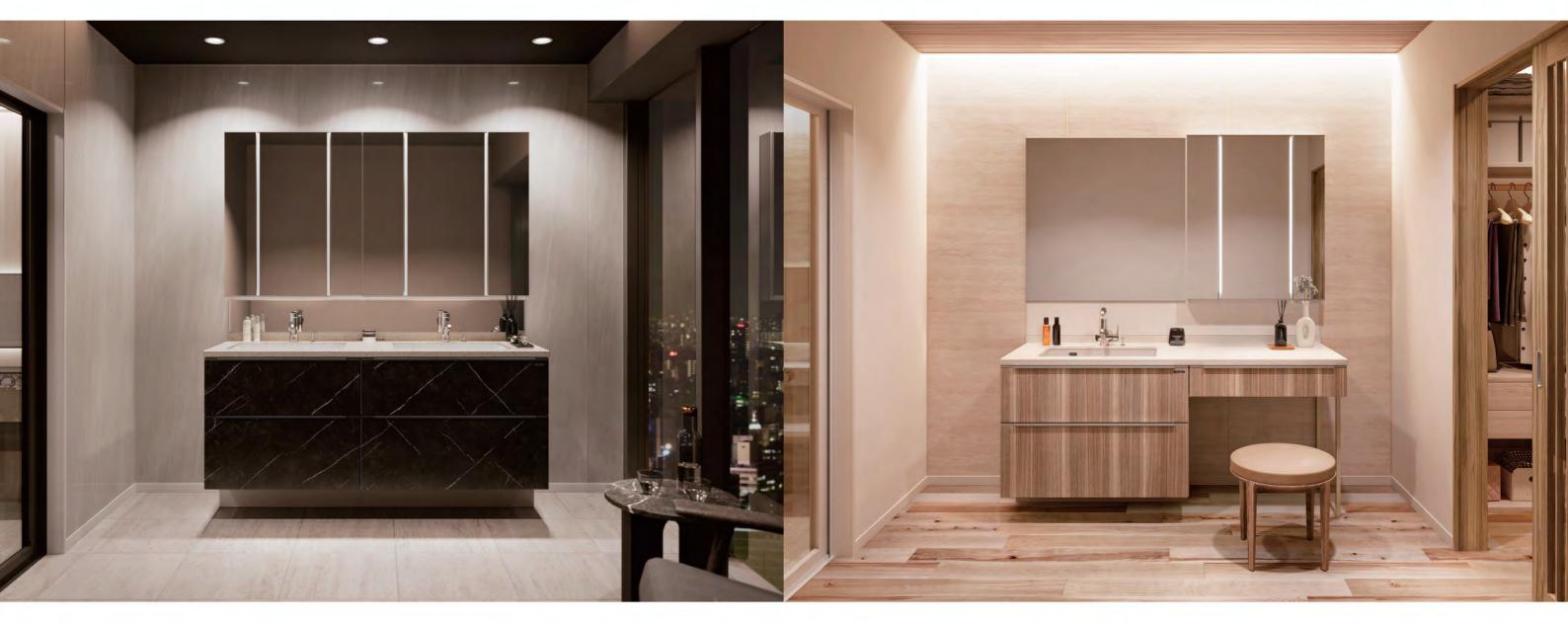


QCQ: CONCRETE DARK

Bathroom Vanity

Let our full-line enameled products help you start your day feeling clean and refreshed. 完全琺瑯,讓一天的開始清清爽爽。



















Three unique bowl plans are available to suit your lifestyle.

可根據生活方式選擇3種個性派盥洗盆設計

One-sided bowl plan 偏置盥洗盆設計

Why not do your hair and makeup while sitting on a chair? The counter is spacious and can also serve as a multi-purpose table where you can put your makeup sets or your favorite figurines, objects, etc.

偏置盥洗盆便於用戶坐在椅子上化妝打扮。寬 大的化妝台可替代多功能桌,放置喜愛的裝飾 擺件和化妝品。



To get yourself ready for work or school in a busy morning is a race against the clock. With the twinbowl plan, you can get yourself ready at your own pace without competing with your family members for the washstand. This is a refreshing way to start your day.

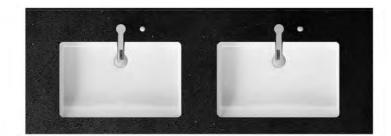
早晨的梳理时间可謂爭分奪秒。如果有兩個盥洗 盆,則一家人無需你爭我奪,各選一邊不慌不忙地 進行準備,讓美好的一天從心情愉快的早晨開始。

Center bowl plan 中心盥洗盆設計

The basic center bowl plan is a fascinating choice because it can fit a variety of counter widths. A large-capacity wide bowl is also available.

基礎型的中心盥洗盆設計的魅力在於,可滿足 各種寬度尺寸。可選擇能夠隨心所欲使用的大 容量寬型盥洗盆。







*A wide bowl is not available with a 75cm-wide counter. ※實度 75 cm 不對應實型盥洗盆

Quartz stone counter 石英石化妝台

These high-grade artificial stone counters use natural quartz as the main ingredient that expresses the beauty of natural material. Stain and scratch resistant, they keep shining like quartz and stay looking elegantly beautiful for a long time.

以天然水晶(石英)為主要成分,展現天然材料美觀的高級人造石化妝台。 耐髒污和損傷,可長久保持如水晶般的光澤和格調高雅的美觀。



Jewel Black

Sandy Haze



White Clay

Cabinet door colors

Popular enameled doors are now available with new inkjet-printed patterns. With much attention paid to nuance and detail, these unique patterns look like real marble. These cabinet doors can transform your hand-washing area into a high-quality relaxing and "healing" space.

儲物櫃門顏色

深受歡迎的琺瑯門又新增了噴墨圖案。與天然石一般無二的精緻的圖案以 及展現細緻韻味的獨特的大理石圖案,將盥洗空間裝點得更加高貴而優雅。









Concrete Dark



Vertical Wood



Grayish Marronnier Stone Rose

Famile











The bathroom vanity keeps you and your family clean and should be convenient and functional.

盥洗室是創造美麗的場所,因而需要使用便利且功能齊全。

Vessel Basin + Melamine Board Countertop 檯面盆+美耐板(Melamine)檯面

You can stylishly design your bathroom space to match your room's interior by combining a vessel bowl with a melamine countertop available in three colors: wood grain or concrete patterns.

木纹和混凝土纹等三种颜色可选的美耐板檯面与檯面盆的组合,可以根据房间的 装修风格,时尚地设计盥洗室空間。





Integrated Matte Artificial Marble Basin Countertop 人造大理石(哑光)盆一体型檯面

A seamless, simple curved design that's easy to clean. The matte texture and cool white color blend naturally with your interior, making it a sleek, low-profile counter.

无缝的简约曲线设计,易于清洁。哑光质感和酷白色调自然融入室 内装饰,营造出简洁雅致的柜台。



High-back counter 高背化妝台

There will be no water collected at the base of the faucet. This means that the faucet does not get stained easily. The bowl is integrated with the counter and easy to clean.

水龍頭根部不會積水,因此不易變髒,與盥洗盆整體成型,因而易於 進行維護保養。



The Wet area allows you to put items that will get wet (such as hand soaps) while the Dry area is used for items you don't want wet (such as towels). You will likely find these two areas to be highly convenient.

洗手液等液體物品放置在濕區,毛巾等不希望弄濕的物品放置在乾 區。2個區域可方便地區分使用。





Enameled cabinet 琺瑯儲物櫃

The inside of each cabinet drawer is also enameled and heat-resistant. This means that you can put a curling iron back in place immediately after use. There is no need to wait until the hot curling iron to

儲物櫃的收納也採用非常耐熱的琺瑯製成,因此,燙髮剪可在高溫的狀態下 直接收納,而省去花費時間使其冷卻的麻煩。



Magnetic storage holder 磁鐵收納

The cabinet doors are enameled so that magnetic storage holders (such as a towel hanger) can be attached to them.

儲物櫃門用琺瑯製成,可佈置磁鐵收納配件,用於掛置毛巾等。

(P Ondine









Color Variations 門板顏色選擇

○Eleena < All 13 colors > < 13 色可選>

Enameled Washstand 琺瑯洗面化妝櫃



<All 8 colors> < 8 色可選>







EJQ: EJD: EJC: MARQUINA BLACK DRAMATIC WHITE CONCRETE DARK





WARM SILVER

○Famile < All 8 colors > < 8 色可選>

Enameled Washstand 琺瑯洗面化妝櫃

group1

YIU: CHESTNUT MEDIUM

YZV: GREIGE ASH

<All 4 colors> < 4 色可選>



EXB: EXW: ECV: EPW: ROSE WOOD DARK ROSE WOOD WHITE SILKY WOOD BEIGE PEARL WHITE





YMT: MATTE BEIGE







door and cannot be changed

Door handles 把手

group2 <All 4 colors> < 4 色可選>

YSF: LIGHT GRAY

YSI: FLORAL IVORY

*The handle and molding color are set to match the

* 把手和裝飾條的顏色設定為與門板搭配,無法變更。

○Ondine < All 7 colors > < 7 色可選>

Enameled Washstand 琺瑯洗面化妝櫃

<All 2 colors> < 2 色可選>

WOODY MEDIUM

group2



LIGHT GRAY

UEW:

WOODY WHITE







Door handles 把手



Bathroom Vanity 珠瑯洗面化妝櫃

■ Entirely enameled cabinet 完全琺瑯櫥櫃

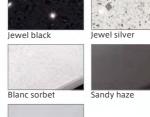
High-grade enamel is used in every part of the cabinet. This allows the cabinet to be easy to clean and stay clean. 櫥櫃的每一個部分均使用高品位琺瑯,因而保養簡單,始終保持清潔。



Quartz stone counter 石英岩檯面









Bowl (Acrylic artificial 洗面台(壓克力人造大理石)

Crystal white

Acrylic artificial marble stone counter · 壓克力人造大理石檯面





©Eleena Color 顏色

即使變髒,也只需清水輕鬆擦拭去除!





©Famile Color 顏色



Vessel bowl counter 檯面盆

※部分抽屜未對應。



*Not applicable to some drawers.

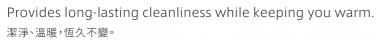






System Bathroom

潔淨、溫暖,恆久不變。











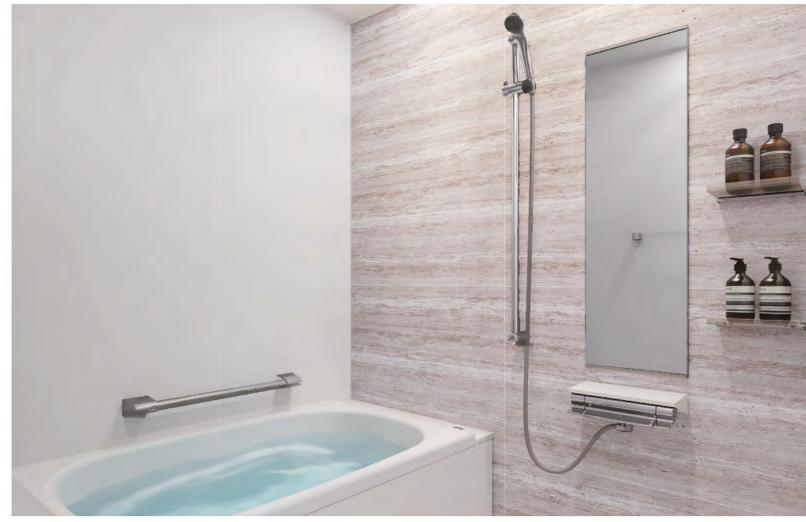






PREDENCIA











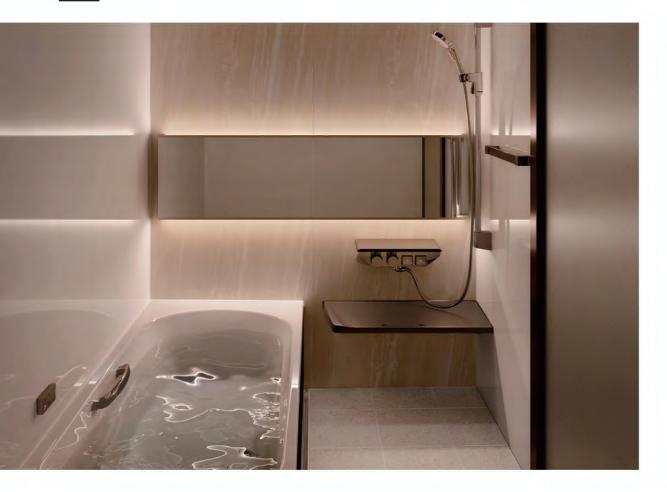






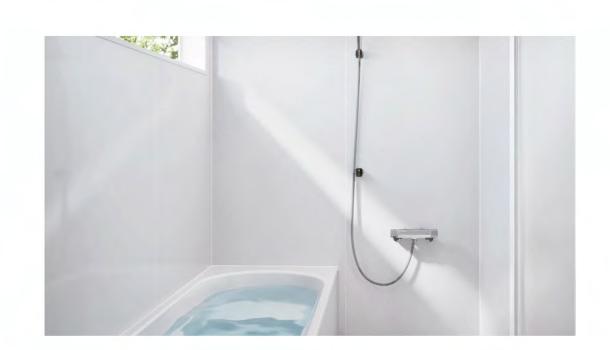


€ GRANSPA









Bathroom Panel 浴室面版

Enamel Clean Bathroom Panel 琺瑯清潔浴室面板

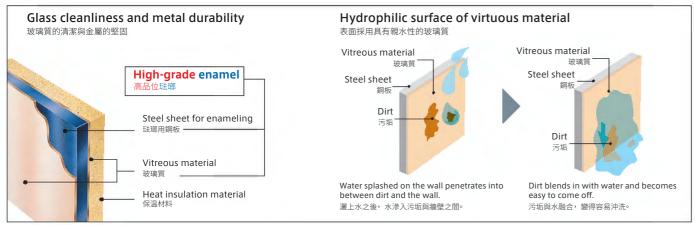
Wall panels are enameled and can stay clean for a long time. The vitreous surface material makes cleaning easy and prevents dirt penetration, keeping its beautiful gloss for many years.

牆壁面採用琺瑯,故而潔淨持久的"琺瑯清潔浴室面板"。表面為玻璃質,因而保養簡單,污垢不會滲入,永保美麗光澤。



Scale is wiped off quickly with a damp cloth. Scratch-resistant and durable enough to be scrubbed hard with a brush. High-grade enamel panels are used to keep cleanliness easily and clean easily.

即使黏附水垢,也只需清水擦拭便可輕鬆去除。因為不易劃傷,因而即便用刷子刷洗,也不必擔心。面板使用高品位琺瑯,追求能夠輕鬆保持潔淨,易於清掃的特性。



*The thickness shown in the picture is for reference purposes only. ※厚度為示意。





Magnets can be used conveniently as the base is metallic 底板為金屬,因而可用磁鐵吸附,使用方便。



Bathroom floor 浴室地板

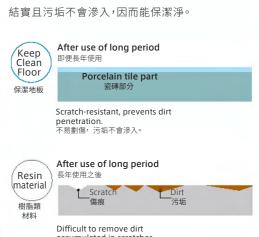
Keep Clean Floor 保潔地板

"Keep Clean Floor", durable and scratch-resistant, makes it easy to remove dirt. The large 30cm square porcelain tiles, which have a beautiful, texture like natural stone, prevent dirt penetration and keep their beauty.

浴室地面採用結實不易劃傷,而污垢容易去除的"保潔地板"。30cm正方的大塊瓷磚,具有天然石一般的風格,污垢不會滲入,可永保美觀。



It prevents dirt penetration, thereby keeping it clean indefinitely.



accumulated in scratches 污垢滲入傷痕,難以去除。

Easy-to-detach hair catcher 拆裝簡便的頭髮濾網

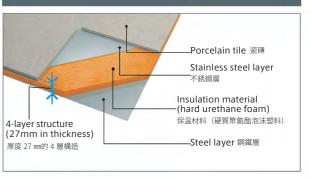
Remove the hair catcher by holding the large tab and take out hair from it.

較大的凸爪便於輕鬆取下,清除濾網上的髮絲。



The floor has a durable, 4-layer structure that prevents bending due to long-term use.

地板採用結實的 4 層結構,能夠防止因長年使用而導致彎曲。



Takara's commitment is also focused on enhancing durability and safety. The frame-structured stand firmly supports the weight of the bathroom, making it possible to withstand vibrations equivalent to a seismic intensity of 6.

TAKARA 還專注於追求堅固性提高安全性。穩固支撐浴室重量的框架構造的架台,可抗禦相當於震度6級規模的振動。



Bathtub 浴缸

■ Enameled Cast Iron Bathtub 鑄件琺瑯浴缸

A thick glass layer finished by skilled workers provides a comfortable gloss and texture of genuine glass. An advantage is scratch-resistant against daily cleaning due to the high surface hardness. Dirt is hard to adhere and can be cleaned immediately if adhered.

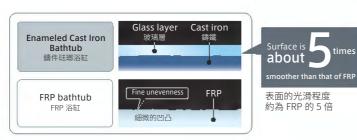
由熟練的匠人加工製成的厚實玻璃層,讓您能真正感受到玻璃特有的光澤和質感。表面硬度較高,擁有不會因日常保養而受損的優點。不易黏附污垢,即使黏附也可立即去除。



[Applicable series] PREDENCIA [對應系列] PREDENCIA

The everlasting smoothness allows dirt to be removed easily.

永保順滑,即使黏附污垢,也可輕鬆去除。



Keep Clean Bathtub 保潔浴缸

Keep Clean Bathtub is made of an excellent material that removes dirt easily and keeps the surface clean. Its surface smoothness is about 3 times that of FRP. This makes daily cleaning much easier.

為您量身定做

about 1,400

約 1,400 種

尺寸變化

保潔浴缸是由優越性佳的材質所製成、表面光滑程度是FRP的3倍、污垢易於清除得以維持光滑潔淨的表面。日常保養非常輕鬆。



[Applicable series] RELAGE [對應系列] RELAGE

The smooth surface allows dirt to be removed easily and keeps its cleanliness.

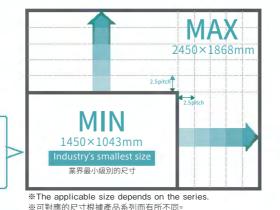
表面光滑,因而污垢容易去除,保持潔淨。



Perfect Fit Bathtub 恰好尺寸整體衛浴

The bathtub can be made to order in size in small increments of 2.5 cm, which makes it possible to create a spacious bathroom with a maximum use of the original bathroom space in the building. This allows it to flexibly respond to various space and size restrictions.

尺寸可以2.5cm為一檔任意選擇,實現最大限度地 利用建築物本身的浴室空間的寬敞浴室。不僅是寬 敞程度,還可靈活應對各種空間制約。



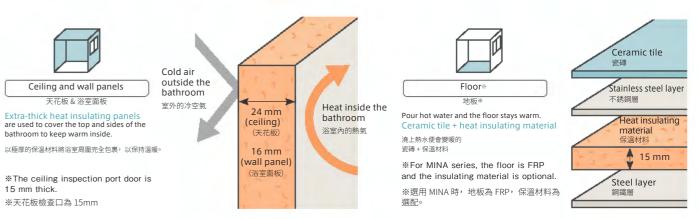
■ Excellent heat retention 保溫性能

The "Perfect Insulation" material provides the whole bathroom with perfect protection against cold 用保溫材料對浴室整體進行完全防護的完美保溫

Takara Standard's unique "Perfect Insulation" is employed to surround the bathroom with extra-thick heat insulating panels, keeping the inside of the bathroom warm even on cold winter days. This feature comes standard for most of the Takara Standard's bathrooms, making them very popular among customers.

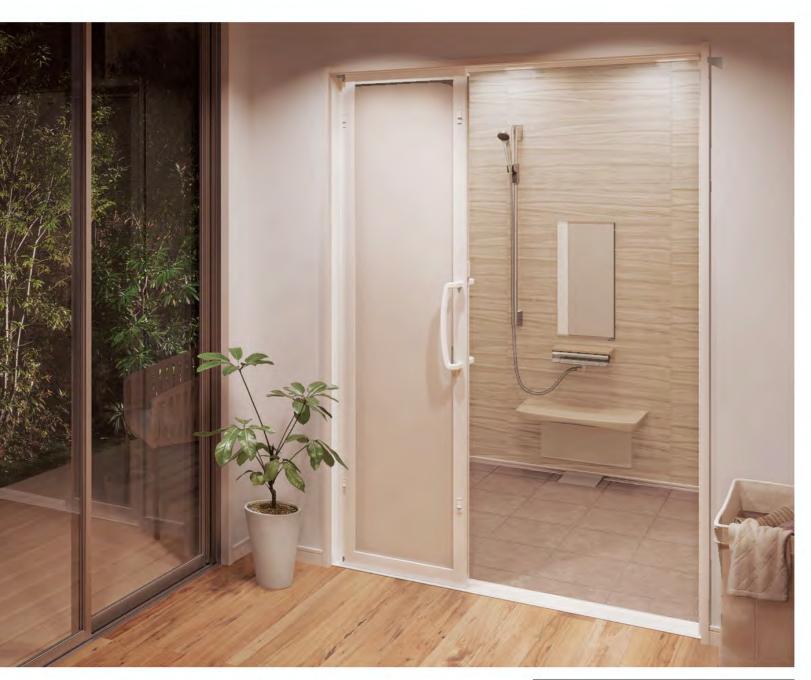
Takara standard獨創的"完美保溫",透過對浴室所有面施以較厚的保溫材料等,即使在冬季,也能夠充分保持溫暖。幾乎所有浴室均標準配備,這也是獲得好評的關鍵之處。





Shower Unit

The industry's only made-to-order shower unit matches your required size perfectly. 是業界唯一可按用戶的要求,選擇尺寸的整體淋浴間。





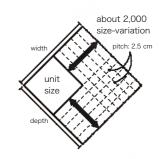




Perfect Fit Shower Unit 恰好尺寸淋浴間

Offers about 2,000 size variations ranging from the industry's smallest to the largest ones. This shower unit can flexibly fit in a long or wide room in various sizes, which can meet a variety of installation conditions.

從業界最小級別到最大級別,可對應約2,000種豐富的尺寸變化。尺寸自由選擇,可對應縱長形,也可對應橫長形,對於多種多樣的設置條件也完全吻合。





Designed to be stain-resistant and easy to clean, the shower unit features the "Keep Clean Floor" that is sturdy, scratch-resistant, and easy to clean and the "Keep Clean Door" that provides excellent resistance to stain. These features always keep your shower room clean.

Easy to clean 易於清掃

充分採用結實而不易損傷、污垢容易去除的"保洁地板",以及不易堆積污垢的"保洁門"等,不易髒污、容易保養的構件。可使淋浴間始終保持光潔。



High heat retention properties 高保溫性能

The "Perfect Heat Insulation" panels cover the ceiling, walls, and floor of the shower room, which keeps you warm while taking a shower.

將天花板、牆壁及地板用保溫材料完全包覆,實現持續保溫的"完 美保溫"。可使淋浴間始終保持溫暖舒適。

The process of creating high-grade enamel that strongly supports housework

家務的好幫手——高品位琺瑯的誕生過程

"Takara standard delivers good products."

That is the mission of our factories.

We use our own technologies in each manufacturing process to produce strong and beautiful high-quality enamel.

"將優質產品交到用戶手中。"這是Takara standard的工廠的使命。 在每一步製造工序之中,充分發揮獨有技術,創造出堅固而美觀的高品位琺瑯。

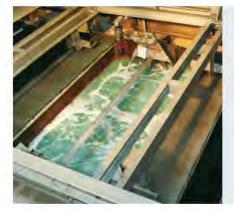
1

Steel sheet processing 網板加工

Metal sheets, called steel sheets, are processed according to applications and welded by robots. For steel sheets with complicated shapes, it is difficult for robots to process them, so experienced workers will perform the work manually.

將被稱為價板的金屬板,根據用途強行加工。利用機械手進行焊接。複雜的形狀用機械 手難以應對之時,由經驗豐富的匠人以手工作業進行加工。





2

Preprocessing mee

To enhance the adhesion between the steel sheets and glaze, the steel sheets are dipped in sulfuric acid to make the surfaces finely uneven, and nickel is processed for adhering it to the steel sheets, and so on.

為了提高調板與釉料的接合力,施以將調板浸泡在硫酸之中,使其表面出现網徵的凹凸狀,以及使線附著在銅板上等處理。

3

Glaze manufacturing 釉料製造

The constituents of the glaze, such as silica and feldspar, are formulated and mixed at an appropriate ratio. After the constituents are fused at 1200 to 1300°C, they are cooled and hardened to form frits. Clay, water, and various other chemicals are added to the frits, which are then finely milled to form muddy glaze.

操作為點斜原料的二氧化硅及長石等,以適當的比例進行網配及混合。以1200~1300度 納融之後,再使其冷都凝固,形成玻璃料。然後加入點土、水及各種藥品等,細細粉碎製成 泥狀動料。

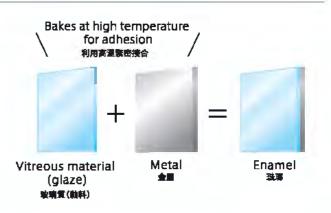


What is the enamel made of?

琺瑯是這樣的材料。

Enamel is made by spraying glassy glaze on the surface of metals such as iron and aluminum and baking the metal at a high temperature.

向鐵、鉛等金屬表面,噴蓋玻璃質的駐料,再以高溫輸給形成的產品稱為玻璃。



4

Glaze application ±**

"喷垫方式"、直接浸泡在釉料中的"浸渍塗饰"等各種方式。

The glaze is sprayed evenly and uniformly on the pretreated steel sheets. There are a variety of glaze application methods, such as "electrostatic coating", "spray method", and "dipping" that is directly dipped in the glaze. We select the best method, depending on the shape and size of the parts of the products. 向經過前處理的轉板,均勻地附上聯料。根據部件的形狀和大小,分別採用"壽電空號"、



5

Glaze baking ***

The finely milled glaze is baked in a baking furnace at about 850°C. When melt, the glaze grows crystals and develops colors, forming enamel with a smooth glassy surface.

在約850度的機構於中進行機能。將研磨粉碎的玻璃融化,使玻璃内結晶成長,產生額 色,製造出具有光滑玻璃面的磁廠。



Finish processing Rad

After baking, each part of the products is strictly inspected: enamel thickness checking and color difference measurement. After they are assembled and cut according to applications, they are finished. After inspection and packaging are complete, they are shipped out.

對應成的各部件, 強行城瑞騰厚核對、色差計測等嚴格的檢查。根據用幾強行拼接和 切削, 製成完成品。之後, 經過檢驗和包裝後出資。



Some items do not correspond to the items listed in the catalog.

Notices before purchasing

[Stainless sink / Stainless steel worktop]

- Chlorine detergents (bleaches, pipe cleaners, etc.) may cause rust. Rinse thoroughly with water after use.
- Do not use chlorine type slime removers. They may cause rust of metal such as stainless steel or may deteriorate rubber or resin.
- Dragging along the surfaces of the sink/worktop the dishes, hard objects, the kitchen buckets or pots to which sand or mud are adhered, may cause scratches.
- Wipe off ingredients with high salt concentration (soy sauce, miso, etc.) adhering to the products. Leaving them adhered can cause rust.
- Do not leave wet kitchen knives or metal products (canned foods, iron products, or aluminum products, etc.) on the sink/worktop for a long time. Electrical reaction with aluminum, iron, and stainless steel may cause discoloration or rust
- If rust or rust stains are severe, remove them by rubbing with a cream cleanser in a certain direction.
- Do not leave water splashes in the sink for a long time. Water scale may develop due to their calcium containing ingredients. Wipe them off with a cloth after use.

[Quartz stone worktop / Artificial marble worktop / Artificial marble sink]

- Since fry pans or oil pots become very hot after cooking, do not place them onto the worktop/sink directly after cooking. Cracks, discoloration, deformation (warpage) may occur. Be sure to use a pan coaster. (Note that some pan coasters may convey heat.)
- Dragging along the surfaces of the sink/worktop the dishes, hard objects, the kitchen buckets or pots to which sand or mud are adhered, may cause scratches.
- Some L-types or custom-ordered products may have joints on their worktops.

[Door / End panel / Cabinet]

- Despite the door, end panel, hood front panel and kitchen panel in the same color, variations in their colors or patterns may occur.
- Do not put a wet cloth, etc. on the door of the wooden kitchen or the end panel, or leave water drops or water spills as they are. The surface of wooden entrance may swell, or facing materials may warp, or surface materials may peel.
- Packings attached to the cabinet and door aim to relieve shock when the door is closed. They do not prevent intrusion of animals and pests.
- Enamel members has partially spots that look black such as hanging traces formed by hangers when the materials were hung or marks caused by placing the materials during manufacturing process, but having no problems on the quality.
- Since enamel members are potteries, small black spots caused on the manufacturing process may appear, but there are no problems on the quality.
- Some types of oil/water pens used to write on the products may be timeconsuming to clean out depending on the time past after use. In that case, wipe them out with melamine sponges.

Be sure to read the following before purchasing.

• The casters fitted to the storage wagon may leave their traces on some types of floors.

[Range hood]

- The range hood cannot inhale sufficient oil smoke due to the wind direction of air conditioning, the ventilation system etc.
- Some IH cooking heaters cannot inhale oil smoke when installed in an open environment with little ascending air current.

[Faucets / Water purifier /Alkali ion water generator]

- Since the products are used in general households, use them only with tap water. Using hot spring water or well water (groundwater) may cause product failures due to generation of scales (chlorine component), etc.
- Check the capability of the water heaters carefully before installation. Too small outflow of water from the shower will prevent comfortable use of shower. Check the minimum necessary water pressure and maximum water pressure before using
- Because the combination faucets undergo a large water flow resistance, the amount of hot water may become insufficient, or hot and cold water cannot be mixed smoothly, depending on the type and water pressure conditions of waterers.
- In cold climates, use the products designed for cold districts. (However, they do not prevent from freezing. If freezing may occur, perform drain work in accordance with the instruction manual.)
- The water generator is not designed for cold districts, do not install it in places where freezing may occur.
- For safe and comfortable use of the water faucet fittings, read the instruction manual well after purchasing and perform the inspection and parts replacement regularly.
- * Inspect the sink area for water leakage regularly more than twice a year.
- ※ Inspect the invisible part (especially the inside of cabinet) closely.
- * Since the packing and the shower hose are consumable/wear parts, replace them periodically.
- Install the faucet with water purification function in a place where water runs once every two-three days.
- $\ensuremath{\,\%\,}$ The faucet, if not used for more than two days, must be passed purified water for more than one minute before use.
- * Retained water without residual chlorines is susceptible to bacterial growth. This may impair physical conditions.
- The water outflow openings of faucet fittings are each placed at different positions depending on the combination of faucet and sink. Contact our office for details.

部分項目與本目錄刊載商品無關。

購買前須知

購買前請務必詳閱。

[不鏽鋼製水槽、不鏽鋼製檯面]

- 含氯清潔劑(漂白水、水管疏通劑等)可能會導致生鏽。使用之後請用清水 充分沖洗。
- 請勿使用含氯的去汙劑,以免不鏽鋼等金屬部分生鏽、橡膠或塑膠劣化。
- 拖拽食器或硬物、沾有泥沙的水盆或鍋具可能會造成刮痕。
- 殘留含鹽分較多的食品(醬油、味噌等)會導致生鏽,請擦拭乾淨。
- 請勿長時間放置沾濕的菜刀或罐頭類等的金屬產品(鐵製品、錫製品等)。錫、 鐵和不鏽鋼會產生電化腐蝕導致變色或生鏽。
- 接觸蝕鏽或生鏽嚴重時,請用去汙乳劑同方向研磨。
- 長時間放置濺落在水槽中的水,會因碳酸鈣導致附著水垢。水槽使用後請用 布擦拭水滴。

[石英石檯面、人造大理石檯面、人造大理石水槽]

- 烹飪後的平底鍋或油鍋等因為溫度非常高,所以請勿直接放置。否則會導致 出現裂痕、變色、變形(翹起)。請務必鋪上鍋墊等。(依鍋墊材質,可能會 導執,請小心)。
- 拖拽食器或硬物、沾有泥沙的水盆或鍋具可能會造成刮痕。
- L型厨房,台面可能会看到接缝。

「門板、側板、櫃體)

79

- 門板和側板、抽油煙機罩前面板及廚房用壁板等即使相同色系,顏色及花紋 也可能會有所差距。
- ◆ 木製廚房門板或側板處請勿掛置濕毛巾等,也不要置留水滴或溢出的水。否則會導致木切□突起、木材翹起、表面木材剝落。
- 櫃體及門板附有的膠條是為了緩和關門時的衝擊。並非防止動物或害蟲的入 信。
- 琺瑯部件在燒製時,會留有暗黑的吊鉤吊痕及置痕等,但不存在品質問題。
- 琺瑯部件是燒製而成,所以在製程中可能會產生小黑點,但不存在品質問題。
- 使用油性筆、水性筆時,因筆的種類或放置時間,可能需要花費時間擦拭乾淨。 此時,請使用三聚氰胺海綿去除。
- ▶ 收納櫃附有滾輪,所以依地板種類,可能會有滾輪痕跡留下。

[抽油煙機]

- 依空調等的風向及換氣系統等,可能會導致不易吸入油煙。
- IH 調理爐因為不太會產生上升氣流等,所以開放空間有可能較難吸入油煙。

[水龍頭、淨水器、鹼性離子整水器]

- 因為是用於一般家庭,所以僅能使用自來水。若要使用溫泉水或井水(地下水)時,因會產生水垢(石灰質)而導致產品發生故障。
- 安裝時請充分確認熱水器的規格。淋浴的出水量可能會變少,導致無法暢快 地使用淋浴。請確認必要的最低水壓及最高水壓後再使用。
- 冷熱混合水龍頭的通水阻力較大,所以依熱水機器的種類及水壓條件,可能 無法獲得充分的熱水量,或無法順利混合冷熱水。
- 寒冷地區請使用寒冷地區規格的產品(寒冷地區規格並非防止結凍。若擔心 結凍,則請按照操作說明書,進行排水作業)。
- 整水器並非是寒冷地區規格,所以請勿設置在可能會結凍的地方。
- 為了使水龍頭金屬配件能夠長期安全而舒適地使用,購買後請詳細閱讀操作 說明書,進行定期點檢及更換零件。
- ※關於定期點檢,請每年兩次以上點檢用水處是否漏水。 ※請特別注章看不見的部份(櫃內)。
- ※因為膠條及淋浴軟管等為會磨損劣化的零件,所以請定期更換。
- 有淨水功能的水龍頭,請設置於兩三天可通水一次的地方。※兩天以上沒有使用時,請放流1分鐘以上之後再使用淨水。
- ※殘留水因去除了所殘留的氣,所以很容易繁殖雜菌,恐會損害健康。
 動於水龍頭金屬配件的出水口位置,依水龍頭與水槽的組合而會有所不同。
 詳細位置請洽詢本公司營業處。

■ Company Profile 公司簡介



Showroom 展示中心

Approximately 160 showrooms around Japan, the most in the industry, and a broad-based training system combine to provide a strong base for sales.

在日本國內約有160間展示中心,擁有業界最多的論售點, 充實的遊傳制度,提升整體輸售素質。

Company History 沿革



Sales measure

Delivered Construct

Manual

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